[0042] As shown in FIG. 7A, FIG. 7B and FIG. 8, when sharpening a cutter blade 31 positioned on the left side of the saw chain (on the near side of, as seen from, the sharpening worker), align it with A-A direction of the guide body 8 and the orientation of the saw chain 30, and fit and place it into and on the saw chain 30 from under or beneath the openings 85, 86 formed at a center in the upper plate face [[8]] 80. For example, when sharpening the cutter blade 31, a guide portion 87 presses against the cutter blade 31 from above in a manner that the guide body 8 is placed on the cutter blades 32 adjacent to both sides of the cutter blade 31, and the branch faces 80a, 80c are lied on the cutter blades 32.

[0045] On the other hand, as shown in FIG. 10A, FIG. 10B and FIG. 11, when sharpening a cutter blade 32 positioned on the right side of the saw chain (on the far side of, as seen from, the sharpening worker), fit and place the branch faces 80d, 80b of the upper face 80 of the guide body 8 into and on the saw chain 30 from above the saw chain 30 in alignment with B-B direction of the guide body 8 and the orientation of the saw chain 30. The guide portion 87 presses against the cutter blade 32 from above in a manner that the guide body 8 is placed on the cutter blades 31 adjacent to both sides of the cutter blade 32, and the branch faces 80d, 80b are lied on the cutter blades 31.